







PRODUCT CATALOGUE

EKTA UDYOG

















DURABILITY ELECTROLY

19



66

Your Reliable Source For Quality Wires & Cables Since 1990





ABOUT US

SEEWEL Cables, based in North India, stands out for its extensive range of copper and aluminum wires and cables that consistently meet the highest international standards for quality and reliability. With over three decades of experience, our success is rooted in unwavering commitment to ethical business practices, bolstered by a dedicated team of professionals and continuous research and development. Seewel has ISO:17025:2017 (NABL) Accredited Laboratory which ensures customers Trust in the quality of our product. Holding ISO 9001:2015 certification, we ensure compliance with global standards while delivering customized wire solutions promptly. Our vision is to become the preferred brand in the Cable and Wire Industry, earning trust through unwavering commitment to safety, reliability, and quality. Our mission centers on continuous improvement, acquiring stringent certifications to produce world-class products that set industry benchmarks.

THE ROAD WE'VE TRAVELED

Vision and Mission



We aim to be the leading choice in the Cable and Wire Industry, distinguished for safety, reliability, quality, and high performance. Our mission revolves around continuous enhancement through rigorous certifications.

Capability and Customization

Seewel supply cables meeting global standards and provide custom, highquality wire solutions with punctual delivery.



Certification

SEEWEL Cables boasts ISO 9001:2015 certification, guaranteeing international quality standards compliance.

Seewel has NABL (ISO:17025:2017) Accredited Laboratory that increase the Trust of SEEWELproduct among the customers.





Team and Involvement

Success hinges on a skilled team, while promoters stay actively engaged throughout production and delivery.



Experience and Success

SEEWEL Cables, with 30 years of experience, stands out due to our unwavering commitment to ethical practices. This dedication ensures trust and reliability in everything we do.



Inception

Begin the journey with the company's inception: SEEWEL Cables started its journey as a North India-based business group.

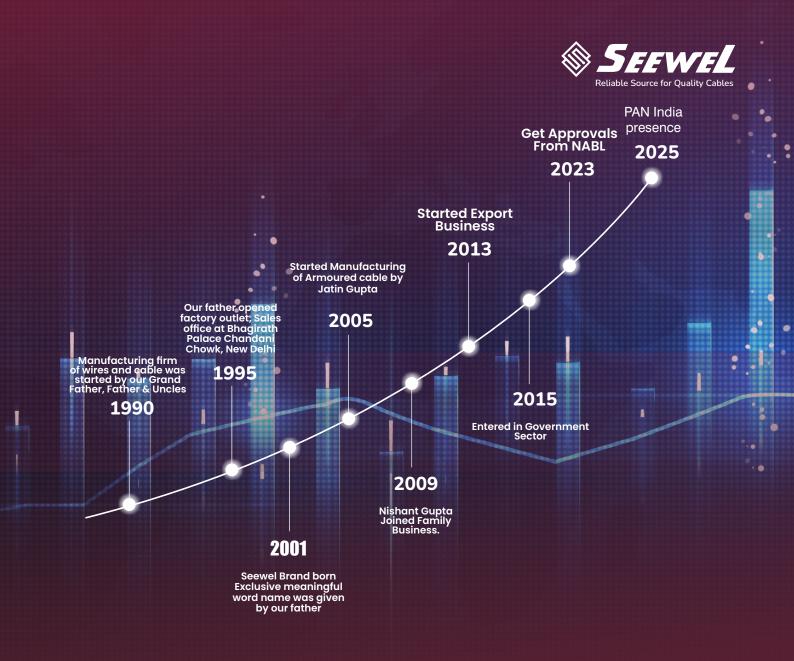


Quality Assurance

SEEWEL Cables prioritizes international quality and reliability standards. Rigorous checks at every stage ensure consistent excellence

OUR JOURNEY

SEEWEL Cables' journey spans three decades of growth, innovation, and unwavering commitment. We've evolved from humble beginnings into an industry leader, driven by quality, ethics, and customer satisfaction. Adapting to market changes and expanding our product range, we've built enduring relationships based on trust. Our journey continues with a focus on setting new industry standards and making a lasting impact in the world of cables and electrical solutions.



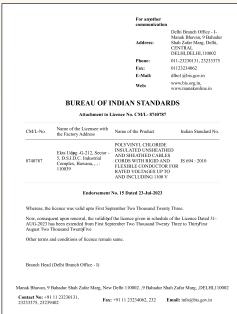
Information and figures provided are approximate and for general reference only.

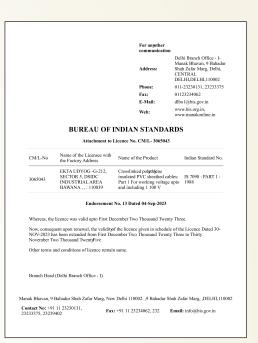
Our commitment to quality is the foundation of our success

EKTA UDYOG: Recognized with Indian Standards Institutions Certifications

ISO: 17025 : 2017 Certified Company (NABL)







GOVERMENT APPROVALS



PWD (Lucknow)



ENGINEER SAMUCES

MES (Bhathinda, Sriganga nagar, Bikaner)



MES (Jammu, Srinagar, Leh)



NABL

UPRNNL

QUALITY CONTROL

SEEWEL takes pride in our vibrant Research and Development Department, a wellspring of knowledge and innovation. Our cables undergo a meticulous journey through stringent quality control procedures, receiving regular scrutiny from esteemed third-party inspection agencies. Independently NABL accredited test laboratories have consistently validated their performance through comprehensive type testing. Moreover, our standing is solidified as we stand registered and approved by eminent public and private sector organizations and respected consultants.

QUALITY MANAGEMENT CERTIFICATION

SEEWEL is ISO 9001-2015 certified, complying with the latest international Quality Management System standards. Our cables are type-tested successfully at independent labs like CPRI, ERDA, NTH, and the MSME Test Lab of the Government of India. They also undergo regular inspections by respected third-party agencies such as RITES, RDSO, ERDA, CPRI, PDIL, ensuring ongoing quality.

ISO Certifications

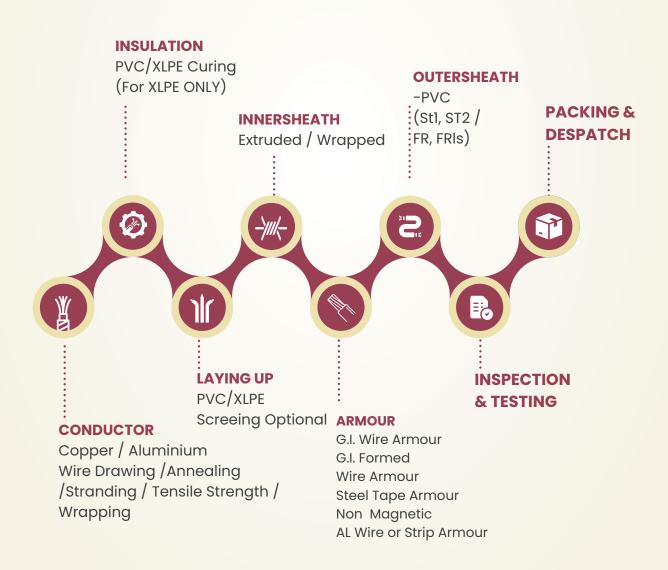
ISO 9001: 2015





MANUFACTURING PROCESS

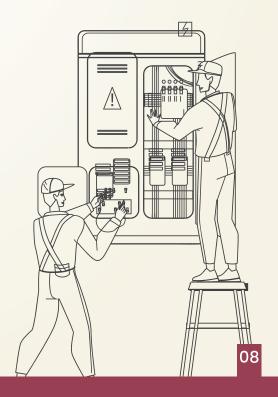
Our wire manufacturing process at **SEEWEL** Cables involves starting with copper or aluminum conductors, (Solid/ Stranded Circular / Shaped Aluminium / Copper) wire drawing, annealing, stranding, and insulating with PVC or XLPE. Optional screening and an extruded taped innersheath **enhance mechanical protection**. We offer various armor options, and each cable undergoes rigorous inspection and testing before packaging and dispatch. This meticulous process ensures the **high quality** and **reliability** of our



INSPECTION & TESTING

The Cables are Inspected and Tested as per the laid down procedure as specified scheme of inspection & Testing as per bureau of Indian Standards (IS:694:2010 & IS:7098 PT-1)

- Annealing Test for Copper wire used in conductor.
- Conductor Resistance Test
- Tensile Test for Aluminium.
- Wrapping Test for Aluminium.
- Dimensional Test.
- High Voltage Test.
- Volume Resistivity Test (IR)
- Physical Test on Insulation & Sheath.
- Tests on Armoured Wire / Strip.
- FRLS / FR Test on Cable.
- Flammability Test on Bunch Cable.
- Flame Retardent Test.
- Flammability Test on single Cable.
- Water Immersion Test.



RANGE OF PRODUCT

Seewel XLPE Cable with Aluminium & Copper Conductor
Armoured, Un-Armoured as per IS:7098 PT-1 of Product

Range, Single Core upto 1000 Sq.mm & Multicore upto 400 Sq.mm.

2

COPPER CONTROL CABLES

Seewel Control Cables with Copper Conductor (Solid / Stranded) Manufactured as per IS:7098 PT-1 upto 32 Cores

3

FR/FR-LSH MULTISTRAND SINGLE CORE & ROUND FLEXIBLE CABLE

Seewel single core/multicore cable with multistrand & flexible conductor as per IS:694:2010

4

FR/FR-LSH MULTICORE CABLE

Multicore cable with multistrand & flexible conductor as per IS:694:2010

5

SUBMERSIBLE CABLES

Submersible cables with flexible / solid / stranded copper conductor manufactured as per IS:694.2010

6

TWIN FLAT CABLES

Twin flat cables with Alluminium (solid) & Alluminium (flexible) conductor manufacturedas per IS:694:2010

No. of	Nom Cross	Nom Thickness of	Min. Thicknes	Nom. Size of	Min. Thickness	Appex Overall	Appx. Weight of	Max. dc Resistance	Current	Rating
Cores	sectional area	Xlpe Insulation	of inner sheath	GI Flat Strip	of outer sheath	Diam. of cable	cable	of conductor at 20°C	In ground	In Air
No.	Sq.mm	mm	mm	mm	mm	mm	Kg/Km	Ohms/Km	Amps.	Amps.
2	16	0.7	0.3	4 x 0.8	1.24	16.5	620	1.91	78	70
2	25	0.9	0.3	4 x 0.8	1.40	18.5	670	1.20	95	99
3	16	0.7	0.3	4 x 0.8	1.24	18.0	700	1.91	78	70
3	25	0.9	0.3	4 x 0.8	1.40	22.0	870	1.20	94	96
3	35	0.9	0.3	4 x 0.8	1.40	24.0	950	0.868	113	117
3	50	1.0	0.3	4 x 0.8	1.40	27.0	1150	0.641	133	142
3	70	1.1	0.4	4 x 0.8	1.56	30.0	1460	0.443	164	179
3	95	1.1	0.4	4 x 0.8	1.56	33.0	1780	0.320	196	221
3	120	1.2	0.4	4 x 0.8	1.56	36.0	2100	0.253	223	257
3	150	1.4	0.5	4 x 0.8	1.72	40.0	2500	0.206	249	292
3	185	1.6	0.5	4 x 0.8	1.88	44.0	3000	0.164	282	337
3	240	1.7	0.6	4 x 0.8	2.04	49.0	3700	0.125	326	399
4	16	0.7	0.3	4 x 0.8	1.40	21.0	750	1.9	78	70
4	25	0.9	0.3	4 x 0.8	1.40	24.0	950	1.20	94	96
4	35	0.9	0.3	4 x 0.8	4.40	26.0	1150	1.865	113	117
4	50	1.0	0.4	4 x 0.8	1.56	29.0	1380	0.641	133	142
4	70	1.1	0.4	4 x 0.8	1.56	33.0	1780	0.443	164	179
4	95	1.1	0.4	4 x 0.8	1.56	37.0	2200	0.320	196	221
4	120	1.2	0.5	4 x 0.8	1.72	41.0	2600	0.253	223	257
4	150	1.4	0.5	4 x 0.8	1.88	45.5	3150	0.206	249	292
4	185	1.6	0.5	4 x 0.8	2.04	50.5	3800	0.164	282	337
4	240	1.7	0.6	4 x 0.8	2.20	57.0	4700	0.125	326	399

1.1 LT XLPE Power Cable **Aluminium Armoured** Cable

Outer colour: Black 1 Core Size: 16 sq.mm to 400 sq.mm

2 Core

Size: 2.5 sq.mm to 70 sq.mm Core colour: Red & Black

3 Core Size: 4.0 sq.mm to 240 sq.mm Core colour: Red,Yellow ,Blue

4 Core

Size: 4 sq.mm to 240 sq.mm Core colour: Red,Yellow,Blue & Black



LT XLPE Power Cable Aluminium Armoured Cable

3.5 Core

Size: 25 sq.mm to 300 sq.mm Core colour: Red, Yellow, Blue & Black

Nom. (section			ness of Isulation	Min. Thicknes	Nom. Size of	Min. Thickness	Appex Overall	Appx. Weight of	Max. dc resistance	Current	Rating
Main Core	Neutral core	Main Core	Neutral core	of inner sheath	GI Flat Strip	of outer sheath	Diam. of cable	cable	of main core conductor at 20°C	In ground	In Air
Sq.mm	Sq.mm	mm	mm	mm	mm	mm	mm	Kg/Km	Ohms/Km	Amps.	Amps.
25	16	0.9	0.7	0.3	4 x 0.8	1.40	23.0	840	1.20	94	96
35	16	0.9	0.7	0.3	4 x 0.8	1.40	24.8	970	0.868	113	117
.50	25	1.0	0.9	0.3	4 x 0.8	1.40	27.8	1120	0.641	133	142
70	35	1.1	0.9	0.4	4 x 0.8	1.56	31.8	1570	0.443	164	179
95	50	1.1	1.0	0.4	4 x 0.8	1.56	35.7	1860	0.320	196	221
120	70	1.2	1.1	0.4	4 x 0.8	1.72	38.5	2260	0.253	223	257
150	70	1.4	1.1	0.5	4 x 0.8	1.72	41.5	2550	0.206	249	292
185	95	1.6	1.1	0.5	4 x 0.8	1.88	47.0	3120	0.164	282	337
240	120	1.7	1.2	0.6	4 x 0.8	2.04	23.0	3880	0.125	326	399
300	150	1.8	1.4	0.6	4 x 0.8	2.20	56.5	4720	0.100	367	455

Approx Overall Dia of cable Nominal Thickness of XLPE Approx WT of Cable Nominal Thickness of Outer Sheath In Ground KG/KM OHM/KM SQ.MM. No. MMMM MM MMAMPS. AMPS 0.3 1.80 0.7 250 400 2.0 99 18 95 16 0.7 0.3 350 1.91 78 70 0.9 0.3 2.0 20 22 1.20 0.868 94 113 96 117 25 35 600 0.7 0.9 0.9 0.3 0.3 0.3 450 600 750 950 1300 1.91 1.20 0.868 70 96 78 94 113 117 1.0 1.1 0.3 0.4 0.641 0.443 133 164 142 179 0.320 0.253 0.206 0.164 0.125 221 257 292 337 399 1.1 1.20 1.40 1.6 1700 2100 2550 3150 4000 95 120 150 185 0.4 0.4 35 39 196 223 249 282 326 0.5 0.5 0.6 43 48 54 240

1.2 LT XLPE Power Cable Aluminium Unarmoured cable

Outer colour: Black 1 Core

Size: 16 sq.mm to 400 sq.mm

2 Core

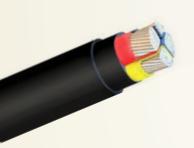
Size: 4 sq.mm to 25 sq.mm Core colour: Red & Black

3 Core

Size: 4.0 sq.mm to 35 sq.mm Core colour: Red, Yellow ,Blue

4 Core

Size: 4 sq.mm to 120 sq.mm Core colour: Red, Yellow, Blue & Black



1.2 LT XLPE Power Cable Aluminium Unarmoured cable

3.5 Core

Size: 25 sq.mm to 150 sq.mm Core colour: Red,Yellow,Blue & Black

				Min.	Nominal	Approx.	Approx.	Max D.C	Curren	t rating
	Nom. Cross sectional area X		Thickness of XLPE Insulation		Thickness of Outer sheath	overall Dia. Of cable	Wt. of cable	Resistance of conductor at 20° c	In Ground	Air
s	q.mm	m	m	mm	mm	mm	kg/km	ohm/km	Amps	Amps
25	16	0.9	0.7	0.3	2.0	21	600	1.20/1.91	94	96
35	16	0.9	0.7	0.3	2.0	24	700	0.868/1.91	113	117
50	25	1.0	0.9	0.3	2.0	26	900	0.641/1.20	133	142
70	35	1.10	0.9	0.4	2.20	30	1200	0.443/0.868	164	179
95	50	1.10	1.0	0.4	2.20	34	1500	0.320/0.641	196	221
120	70	1.20	1.1	0.4	2.20	37	1800	0.253/0.443	223	257
150	70	1.40	1.1	0.5	2.4	41	2250	0.206/0.443	249	292
185	95	1.6	1.1	0.5	2.6	46	2800	0.164/0.320	282	337

No of	Nom. Cross	Nom. Thickness	Min Thickness	GI FI	atStrip	Min Thickness	Appx. Overall	Appx. Weight	Max. dc Resistance	Current	t Rating
Core	sectional area	of Insulated	of inner sheath	Round wire nom. Dia.	G.I Flat strip nom. Thickness	of outer sheath	Diam. of cable	of cable	of conductor at 20° C	In ground	In Air
No.	Sq.mm	mm.	mm.	mm.	mm.	mm.	mm.	Kg/Km	Ohms/Km	Amps.	Amps.
2 C	4	0.7	0.3	1.4		1.24	15.5	520	4.61	51	44
3 C	4	0.7	0.3	1.4	•	1.24	16.0	510	4.61	43	36
4 C	4	0.7	0.3	1.4	•	1.24	17.5	600	4.61	43	36
2 C	6	0.7	0.3	1.4	•	1.24	16.0	560	3.08	693	56
3 C	6	0.7	0.3	1.4		1.24	17.0	630	3.08	54	47
4 C	6	0.7	0.3	-	4 x 0.8	1.24	18.0	700	3.08	54	47
2 C	10	0.7	0.3	-	4 x 0.8	1.24	17.5	730	1.83	88	75
3 C	10	0.7	0.3	-	4 x 0.8	1.24	19.0	830	1.83	72	62
4 C	10	0.7	0.3	-	4 x 0.8	1.24	21.0	970	1.83	60	52
2 C	16	0.7	0.3	-	4 x 0.8	1.24	18.0	800	1.15	94	85
3 C	16	0.7	0.3		4 x 0.8	1.24	18.5	825	1.15	94	85
4 C	16	0.7	0.3	-	4 x 0.8	1.40	20.0	1275	1.15	94	85

1.3 LT XLPE Copper Armoued Cable

2 Core

Size: 1.5 sq.mm to 25 sq.mm Core Colour: Red & Black

3 Core

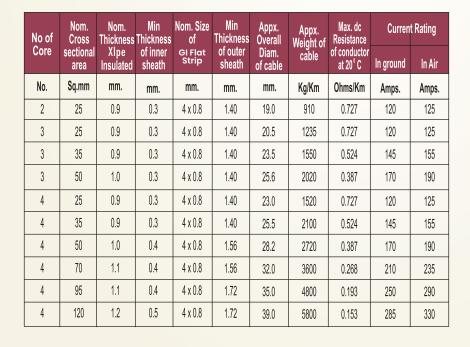
Size: 1.5 sq.mm to 70 sq.mm Core colour: Red, Yellow, Blue

4 Core

Size: 1.5 sq.mm to 120 sq.mm Core colour: Red,Yellow,Blue & Black



LT XLPE Copper Armoued Cable





Non. (sectina		Thicki XLPE Ir	ness of Isulation	Min. Thickness	Nom. Size	Thickness	nickness Overall Weight of resistance		Current	urrent Rating	
Main core	Neutral core	Main core	Neutral core	of inner sheath	G.I Flat strip	of outer sheath	Diam. of cable	cable	conductor at	In ground	In Air
Sq.mm.	Sq.mm.	mm.	mm.	mm.	mm.	mm.	mm.	Kg/Km	Ohms/Km	Amps.	Amps.
25	16	0.9	0.7	0.3	4 x 0.8	1.40	23.0	1450	0.727	120	125
35	16	0.9	0.7	0.3	4 x 0.8	1.40	25.0	1750	0.524	145	155
50	25	1.0	0.9	0.3	4 x 0.8	1.40	28.0	2260	0.387	170	190
70	35	1.0	0.9	0.4	4 x 0.8	1.56	32.0	3020	0.688	210	335
95	50	1.1	1.0	0.4	4 x 0.8	1.56	35.	3940	0.193	250	290
120	70	1.2	1.1	0.4	4 x 0.8	1.72	39.5	4950	0.153	285	330

LT XLPE Copper Armoued Cable

3.5 Core Size: 25 sq.mm to 120 sq.mm Core colour: Red,Yellow ,Blue & Black



2.1 Copper Control Cable

5 Core to 24 Core Size: 1.5 sq.mm to 2.5 sq.mm Core colour: Grey With number

No. of Cross		Nom. Thickness	Min. Thickness	Galv. Sto	eel Armour	Min. Thickness	Appx. Overall	Appx. Weight	Max. du Resistance	Current	Rating
Cores	sectinal area	of Insulation	of inner sheath	Round wire non. Dia.	G.I Flat strip nom. Thickness	of outer sheath	Diam. of cable	of cable	of conductor at20° C	In ground	In Air
No.	Sq.mm.	mm.	mm.	mm.	mm.	mm.	mm.	Kg/Km	Ohms/Km	Amps.	Amps.
2 C	1.5	0.7	0.3	1.4	•	1.24	12.0	360	12.1	33	29
3 C	1.5	0.7	0.3	1.4		1.24	12.5	380	12.1	25	22
4 C	1.5	0.7	0.3	1.4	•	1.24	13.0	400	12.1	25	22
5 C	1.5	0.7	0.3	1.4	•	1.24	14.0	450	12.1	24	21
7 C	1.5	0.7	0.3		4 x 0.8	1.24	14.5	490	12.1	21	18
10 C	1.5	0.7	0.3	-	4 x 0.8	1.24	17.8	640	12.1	18	16
12 C	1.5	0.7	0.3	-	4 x 0.8	1.40	18.8	700	12.1	17	15
14 C	1.5	0.7	0.3	-	4 x 0.8	1.40	19.7	770	12.1	16	14
19 C	1.5	0.7	0.3	-	4 x 0.8	1.40	20.5	850	12.1	15	13
2 C	2.5	0.7	0.3	1.4		1.24	13.0	380	7.41	43	39
3 C	2.5	0.7	0.3	1.4	•	1.24	13.5	410	7.41	34	30
4 C	2.5	0.7	0.3	1.4		1.24	14.0	480	7.41	34	30
5 C	2.5	0.7	0.3	1.4		1.24	15.0	510	7.41	31	28
7 C	2.5	0.7	0.3	-	4 x 0.8	1.24	15.5	590	7.41	27	25
10 C	2.5	0.7	0.3	-	4 x 0.8	1.24	19.0	670	7.41	24	21
12 C	2.5	0.7	0.3	-	4 x 0.8	1.40	20.5	770	7.41	22	20
14 C	2.5	0.7	0.3	-	4 x 0.8	1.40	21.0	840	7.41	21	19
19 C	2.5	0.7	0.3	-	4 x 0.8	1.40	24.0	980	7.41	19	17



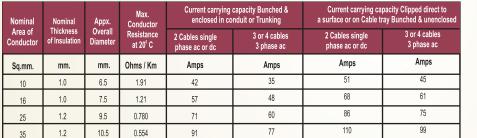
3.1 FR/FR-LSH Multistrand single core wires

Nominal	Nominal	Conductor		Current Carrying Capacity 2 cables, Single Phase ac				
Area of Conductor	Thickness of Insulation	Overall Diameter	Resistance at 20° C	Enclosed in Conduit / Trunking	Unenclosed clipped to a surface or on cable tray			
Sq.mm.	mm.	mm.	Ohms / Km	Amps	Amps			
1.0	0.70	2.8	18.10	11	12			
1.5	0.70	3.1	12.10	13	16			
2.5	0.80	3.8	7.14	18	22			
4.0	0.80	4.6	4.95	24	19			
6.0	0.80	5.3	3.30	31	37			

Size: 0.75 sq.mm to 300 sq.mm Colour: Availability

0.75 sq. mm: Green

1.0 sq.mm to 4 sq.mm: Red, Yellow, Black, Blue, Green, White & Grey



1.4

50

12.0

0.386

120

100

FR/FR-LSH Multistrand single core wires

6 sq.mm to 70 sq.mm. Red, Yellow, Black, Blue & Green

FR/FR-LSH Multistrand single core wires

135

145

95 sq.mm to 300 sq.mm: Black

Nominal Nominal		Appx.	Appx.		Max.	Current carrying capa a surface or on Cable tray		Current carrying	capacity
Area of Conductor	Thickness of Insulation	Overall Diameter	Conductor Resistance at 20° C	2 Cables single phase ac or dc	3 or 4 cables 3 phase ac	Flat or vertical 2 cables single phase ac or dc or 3 or 4 cables 3 phase ac	Trefoil (3 cables 3 phase ac)		
Sq.mm.	mm.	mm.	Ohms / Km	Amps	Amps	Amps	Amps		
70	1.4	14.5	0.272	200	180	215	185		
95	1.6	16.0	0.206	235	215	260	230		
120	1.6	18.5	0.161	270	240	305	267		
150	1.8	21.0	0.129	310	280	355	305		
185	2.0	23.0	0.106	360	320	415	350		
240	2.2	27.0	0.080	425	385	500	420		
300	2.4	30.0	0.064	490	440	585	490		

3.2 FR/FR-LSH Round Flexible Cable

Size: 0.75 sq.mm to 150 sq.mm

Outer Colour: Black

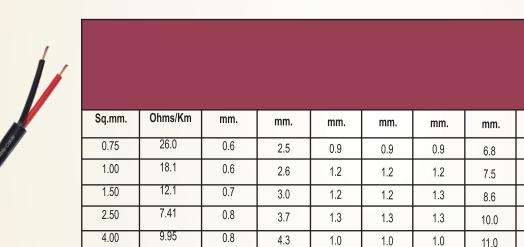
Core colour identification:

(Size: 0.75 to 25) 2 Core: Red & Black

(Size: 0.75 to 150) 3 Core: Red, Black, Yellow / Green Line

(Size: 0.75 to 150) 4 Core: Red, Black, Yellow / Green Line & Blue

(Size: 0.75 to 50) 5 Core: Red, Black, Yellow / Green Line, Blue & Grey



FR/FR-LSH Round Flexible Cable

Cond. Area	Max. Conductor	Nom Thickness of Insulation	Appx. Dia over	Nom.	Sheath Thick	iness	Аррх.	Overall Dian	neter	Curren	t Rating
Alca	resistance at 20 ° C		Insulation	2 Core	3 Core	4 Core	2 Core	3 Core	4 Core	2 Core single phase ac	3 or 4 core 3 phase ac
Sq.mm.	Ohms/Km	mm.	mm.	mm.	mm.	mm.	mm.	mm.	mm.	Amps	Amps
6	3.30	0.8	5.1	1.10	1.10	1.20	12.5	13.3	14.8	34	30
10	1.91	1.0	6.6	1.30	1.40	1.40	15.6	16.6	18.6	44	39
16	1.21	1.0	8.0	1.40	1.40	1.40	18.6	19.9	22.2	61	55
25	0.780	1.2	10.0	1.40	1.50	1.60	23.0	24.6	27.4	69	60
35	0.554	1.2	11.0	1.60	1.60	1.70	25.3	26.0.	28.0	88	777
50	0.386	1.4	13.4	2.00	2.00	2.00	30.1	32.0	33.0	116	102

mm.

7.2

8.0

8.9

10.6

11.5

mm.

7.8

8.7

10.0

11.6

13.0

Amps

7

11

14

19

26

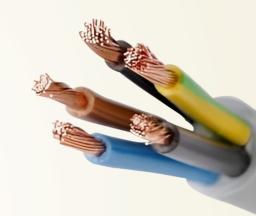
4.1 FR/FR-LSH Multicore Cables

Size: 0.75 sq.mm to 2.5 sq.mm

No. of cores : 32 Core Outer Colour : Black Core Colour : Grey with

numbering

No. of Cores	Nominal Area of Conductor	Nom. Thickness of Insulation	Nom. Thickness of Sheath	Appx. Overall Diameter	Max. Conductor resistance at 20 ° C	Current Rating
No.	Sq.mm.	mm.	mm.	mm.	Ohms/Km	Amps
5	1.5	0.6	1.0	10.0	12.1	14
6	1.5	0.6	1.0	10.8	12.1	14
7	1.5	0.6	1.0	10.8	12.1	13
8	1.5	0.6	1.0	12.1	12.1	12
10	1.5	0.6	1.0	13.6	12.1	11
12	1.5	0.6	1.0	14.0	12.1	10
14	1.5	0.6	1.0	14.7	12.1	9
16	1.5	0.6	1.0	15.6	12.1	9
19	1.5	0.6	1.0	16.4	12.1	8
24	1.5	0.6	1.0	19.2	12.1	7
5	2.5	0.7	1.0	11.6	7.41	19
6	2.5	0.7	1.0	12.6	7.41	18
7	2.5	0.7	1.0	12.6	7.41	17
8	2.5	0.7	1.0	14.1	7.41	16
10	2.5	0.7	1.0	16.0	7.41	15
12	2.5	0.7	1.0	16.5	7.41	14
14	2.5	0.7	1.0	17.4	7.41	13
16	2.5	0.7	1.0	18.4	7.41	12
19	2.5	0.7	1.0	19.4	7.41	10
24	2.5	0.7	1.0	22.8	7.41	9



5.1 Submersible Cables

Size: 1.5 sq.mm to 16 sq.mm Outer Colour : Black & Grey Core Colour : Red, Yellow & Blue



Nominal Area of Conductor	Max. Conductor resistance at 20° C	Nom. Insulation Thickenss	Nom. Outer Sheath Thickenss	Appx. Overall Size (W x T)	Current Rating
Sq.mm.	Ohms/Km	mm.	mm.	mm.	Amps
1.0	18.1	0.6	0.9	9.3 x 4.3	11
1.5	12.1	0.6	0.9	1.2 x 4.6	14
2.5	7.41	0.7	1.0	12.2 x 5.4	19
4.0	4.95	0.8	1.0	14.6 x 6.2	26
6.0	3.30	0.8	1.1	16.6 x 7.0	30
10	1.91	1.0	1.4	20.7 x 8.1	39
16	1.21	1.0	1.4	24.2 x 9.8	55

6.1 Aluminium Twin Flat Cable

Size: 2.5 sq.mm to 16 sq.mm

Outer Colour : Black

Core Colour: Red & Black

Nominal Area of Conductor	Max. Conductor resistance at 20 ° C	Nom. Insulation Thickenss	Nom. Outer Sheath Thickenss	Appx. Overall Size (W x T)	Current Rating
Sq.mm.	Ohms/Km	mm.	mm.	mm.	Amps
2.5	12.1	0.7	1.0	9.2 x 5.6	19
6.0	4.61	0.8	1.1	11.2 x 6.8	32
10.0	3.08	1.0	1.2	13.8 x 8.0	42
16.0	1.91	1.0	1.3	16.8 x 9.7	58



RECOMMENDATION FOR HANDLING, STORAGE & NSTALLATION OF POWER CABLES

Proper care and precautions should be taken while handling, storage and installation of Power cables. The general recommendations are as follows:

HANDLING: The cable drums should be unloaded from trucks or railway wagons with the help of crane, fork lift or using a proper ramp with 1:3 or 1:4 incline so as to avoid damage to the outer layer of cables, The cable with drum or without with drum should never be thrown or dropped on the ground from the truck or wagon.

STORAGE: The cable drum should be stored in dry covered area having concrete/firm surface. The drum should be stored in such a way that the bottom end of cable is not damaged, Cable drums should not be stored one above the other





INSTALLATION: Cable should be unwound from the drum after lufting the drum on the centre shaft supported on both the ends with suitable jacks/ stand. if the cable is in coil form then it should be unwound by putting the coil on a rotating pat off or by rolling the coil held vertically. if unwinding the coil by rolling then it should be ensured that the fround surface is even and smooth so that the cable is not damaged.

The cable drum should always be stored with flanges vertical and lying flat on the griund. The drum should be rolled in the direction of arrow to avoid loosening and entanglement of cable winding. The drum should not be rolled on rocky uneven surface with sharp projections.

Recommended safe pulling force in Newtons when cable is pulled with pulling eys is:

a) For Aluminium Conductor Cable 30 x total conductor area in sq.mm

b) For Copper Conductor Cable 50 x total conductor area in sq.mm

Recommended safe pulling force in Newtons when cable is pulled with stockings is:

a) For Armoured Cable 9 x D Square

b) For Unarmoured Cable 5 x D Square

Recommended minimum bending radius of power cable is:

Power Cable	1.1 Kv Cables
Single Core Cables	15 x D
Multicore Cables	12 x D



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